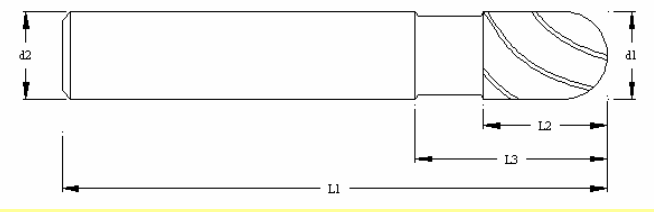



SOLID CARBIDE SLOT DRILLS: BALL NOSE

	<p>FLUTES : 2 / 3 HELIX : 30 DEG</p> <p>TOLERANCE CUTTING DIA: e8 SHANK DIA:h6 OAL: +/- 4MM FL: +/- 2MM</p>	<p>SDI SPECIAL STANDARD</p>
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ELEMENTARY-UNIVERSAL MACHING BALL NOSE SLOT DRILLS: TIN COATED

	XK	K	R	L	XL	LR	XLR
L1	38	52	80	105	160	105	160
L2	10	14	25	38	50	38	50
L3	10	14	25	38	50	75	100
DIA < 8MM,Z = 2 , DIA >8MM, Z = 3							
d1							
4	5204-XK	5204-K	5204-R	5204-L	5204-XL	5204-LR	5204-XLR
6	5206-XK	5206-K	5206-R	5206-L	5206-XL	5206-LR	5206-XLR
8	5208-XK	5208-K	5208-R	5208-L	5208-XL	5208-LR	5208-XLR
10	5310-XK	5310-K	5310-R	5310-L	5310-XL	5310-LR	5310-XLR
12	5312-XK	5312-K	5312-R	5312-L	5312-XL	5312-LR	5312-XLR
14	5314-XK	5314-K	5314-R	5314-L	5314-XL	5314-LR	5314-XLR
16	5316-XK	5316-K	5316-R	5316-L	5316-XL	5316-LR	5316-XLR



ECONOMISER-UNIVERSAL MACHINING BALL NOSE SLOT DRILLS: TiAIN COATED

	XK	K	R	L	XL	LR	XLR
L1	38	52	80	105	160	105	160
L2	10	14	25	38	50	38	50
L3	10	14	25	38	50	75	100
DIA < 8MM,Z = 2 , DIA >8MM, Z = 3							
d1							
4	6204-XK	6204-K	6204-R	6204-L	6204-XL	6204-LR	6204-XLR
6	6206-XK	6206-K	6206-R	6206-L	6206-XL	6206-LR	6206-XLR
8	6208-XK	6208-K	6208-R	6208-L	6208-XL	6208-LR	6208-XLR
10	6310-XK	6310-K	6310-R	6310-L	6310-XL	6310-LR	6310-XLR
12	6312-XK	6312-K	6312-R	6312-L	6312-XL	6312-LR	6312-XLR
14	6314-XK	6314-K	6314-R	6314-L	6314-XL	6314-LR	6314-XLR
16	6316-XK	6316-K	6316-R	6316-L	6316-XL	6316-LR	6316-XLR



ORDERING CODE FOR SOLID CARBIDE BALL NOSE SLOT DRILLS AS PER ORDER

TOOL TYPE	FLUTES	DIAMETER	SHANK DIA	FLUTE LENGTH	OAL	COATING
SCB	X	XX.XX	XX	XX	XX	TiN TiCN TiAlN AlTiN