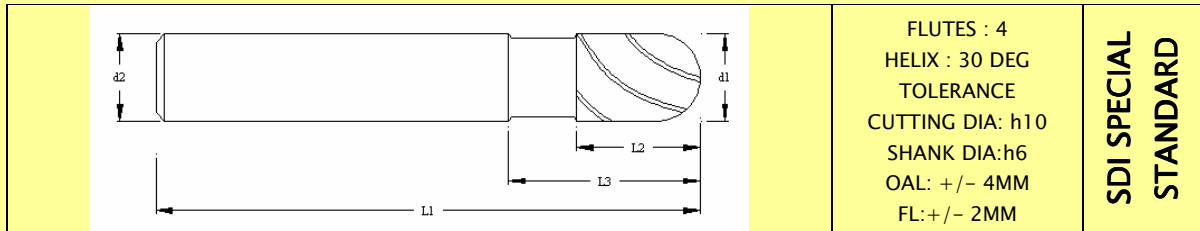


SOLID CARBIDE BALL NOSE END MILLS



FLUTES : 4
HELIX : 30 DEG
TOLERANCE
CUTTING DIA: h10
SHANK DIA:h6
OAL: +/- 4MM
FL: +/- 2MM

**SDI SPECIAL
STANDARD**

ELEMENTARY-UNIVERSAL MACHING BALL NOSE END MILLS: TiN COATED

	XK	K	R	L	XL	LR	XLR
L1	38	52	80	105	160	105	160
L2	10	14	25	38	50	38	50
L3	10	14	25	38	50	75	100
Z= 4 , TWO TEETH CUTTING TO CENTRE							
D1							
4	5404-XK	5404-K	5404-R	5404-L	5404-XL	5404-LR	5404-XLR
6	5406-XK	5406-K	5406-R	5406-L	5406-XL	5406-LR	5406-XLR
8	5408-XK	5408-K	5408-R	5408-L	5408-XL	5408-LR	5408-XLR
10	5410-XK	5410-K	5410-R	5410-L	5410-XL	5410-LR	5410-XLR
12	5412-XK	5412-K	5412-R	5412-L	5412-XL	5412-LR	5412-XLR
14	5414-XK	5414-K	5414-R	5414-L	5414-XL	5414-LR	5414-XLR
16	5416-XK	5416-K	5416-R	5416-L	5416-XL	5416-LR	5416-XLR



ECONOMISER-UNIVERSAL MACHINING BALL NOSE END MILLS: TiAIN COATED

	XK	K	R	L	XL	LR	XLR
L1	38	52	80	105	160	105	160
L2	10	14	25	38	50	38	50
L3	10	14	25	38	50	75	100
Z= 4 , TWO TEETH CUTTING TO CENTRE							
d1							
4	6404-XK	6404-K	6404-R	6404-L	6404-XL	6404-LR	6404-XLR
6	6406-XK	6406-K	6406-R	6406-L	6406-XL	6406-LR	6406-XLR
8	6408-XK	6408-K	6408-R	6408-L	6408-XL	6408-LR	6408-XLR
10	6410-XK	6410-K	6410-R	6410-L	6410-XL	6410-LR	6410-XLR
12	6412-XK	6412-K	6412-R	6412-L	6412-XL	6412-LR	6412-XLR
14	6414-XK	6414-K	6414-R	6414-L	6414-XL	6414-LR	6414-XLR
16	6416-XK	6416-K	6416-R	6416-L	6416-XL	6416-LR	6416-XLR



ORDERING CODE FOR SOLID CARBIDE BALL NOSE END MILLS AS PER ORDER

TOOL TYPE	FLUTES	DIAMETER	SHANK DIA	FLUTE LENGTH	OAL	COATING
SCB	X	XX.XX	XX	XX	XX	TiN TiCN TiAIN AITiN