

## SOLID CARBIDE SLOT DRILLS: SQUARE END

	FLUTES : 2 / 3 HEIX : 30 DEG	<b>SDI SPECIAL STANDARD</b>
	TOLERANCE CUTTING DIA: e8 SHANK DIA:h6 OAL: +/- 4MM FL: +/- 2MM	

### ELEMENTARY-UNIVERSAL MACHING SQUARE END SLOT DRILLS: TiN COATED

	XK	K	R	L	XL	LR	XLR	FOR COOLANT HOLE ADD SUFFIX CH ORDER CODE - CH
L1	38	52	80	105	160	105	160	
L2	10	14	25	38	50	38	50	
L3	10	14	25	38	50	75	100	
DIA < 8MM,Z = 2 , DIA >8MM, Z = 3								
D1								
4	1204-XK	1204-K	1204-R	1204-L	1204-XL	1204-LR	1204-XLR	
6	1206-XK	1206-K	1206-R	1206-L	1206-XL	1206-LR	1206-XLR	
8	1208-XK	1208-K	1208-R	1208-L	1208-XL	1208-LR	1208-XLR	
10	1310-XK	1310-K	1310-R	1310-L	1310-XL	1310-LR	1310-XLR	
12	1312-XK	1312-K	1312-R	1312-L	1312-XL	1312-LR	1312-XLR	
14	1314-XK	1314-K	1314-R	1314-L	1314-XL	1314-LR	1314-XLR	
16	1316-XK	1316-K	1316-R	1316-L	1316-XL	1316-LR	1316-XLR	



### ECONOMISER-UNIVERSAL MACHING SQUARE END SLOT DRILLS: TiAIN COATED

	XK	K	R	L	XL	LR	XLR	FOR COOLANT HOLE ADD SUFFIX CH ORDER CODE - CH
L1	38	52	80	105	160	105	160	
L2	10	14	25	38	50	38	50	
L3	10	14	25	38	50	75	100	
DIA < 8MM,Z = 2 , DIA >8MM, Z = 3								
D1								
4	2204-XK	2204-K	2204-R	2204-L	2204-XL	2204-LR	2204-XLR	
6	2206-XK	2206-K	2206-R	2206-L	2206-XL	2206-LR	2206-XLR	
8	2208-XK	2208-K	2208-R	2208-L	2208-XL	2208-LR	2208-XLR	
10	2310-XK	2310-K	2310-R	2310-L	2310-XL	2310-LR	2310-XLR	
12	2312-XK	2312-K	2312-R	2312-L	2312-XL	2312-LR	2312-XLR	
14	2314-XK	2314-K	2314-R	2314-L	2314-XL	2314-LR	2314-XLR	
16	2316-XK	2316-K	2316-R	2316-L	2316-XL	2316-LR	2316-XLR	



### ORDERING CODE FOR SOLID CARBIDE SLOT DRILLS AS PER ORDER

TOOL TYPE	FLUTES	DIAMETER	SHANK DIA	FLUTE LENGTH	OAL	CORNER CHAMFER	COATING
SCE	X	XX.XX	XX	XX	XX	YY.YY X YY	TiN TiCN TiAIN AlTiN