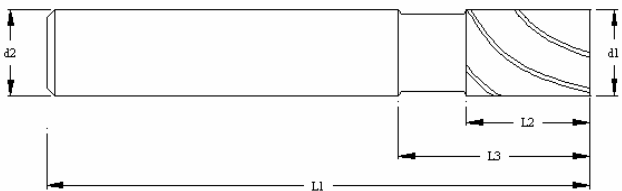



SOLID CARBIDE END MILLS

	<p>FLUTES : 4 HELIX : 30 DEG TOLERANCE CUTTING DIA: h10 SHANK DIA:h6 OAL: +/- 4MM FL: +/- 2MM</p>	<p>SDI SPECIAL STANDARD</p>
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ELEMENTARY-UNIVERSAL MACHINING SQUARE END MILLS: TIN COATED

	XK	K	R	L	XL	LR	XLR
L1	38	52	80	105	160	105	160
L2	10	14	25	38	50	38	50
L3	10	14	25	38	50	75	100
Z = 4, TWO TEETH CUTTING TO CENTRE							
d1							
4	1404-XK	1404-K	1404-R	1404-L	1404-XL	1404-LR	1404-XLR
6	1406-XK	1406-K	1406-R	1406-L	1406-XL	1406-LR	1406-XLR
8	1408-XK	1408-K	1408-R	1408-L	1408-XL	1408-LR	1408-XLR
10	1410-XK	1410-K	1410-R	1410-L	1410-XL	1410-LR	1410-XLR
12	1412-XK	1412-K	1412-R	1412-L	1412-XL	1412-LR	1412-XLR
14	1414-XK	1414-K	1414-R	1414-L	1414-XL	1414-LR	1414-XLR
16	1416-XK	1416-K	1416-R	1416-L	1416-XL	1416-LR	1416-XLR


FOR COOLANT HOLE ADD SUFFIX CH
ORDER CODE - CH



ECONOMISER-UNIVERSAL MACHINING SQUARE END MILL: TiAIN COATED

	XK	K	R	L	XL	LR	XLR
L1	38	52	80	105	160	105	160
L2	10	14	25	38	50	38	50
L3	10	14	25	38	50	75	100
DIA < 8MM, Z = 2 , DIA > 8MM, Z = 3							
d1							
4	2404-XK	2404-K	2404-R	2404-L	2404-XL	2404-LR	2404-XLR
6	2406-XK	2406-K	2406-R	2406-L	2406-XL	2406-LR	2406-XLR
8	2408-XK	2408-K	2408-R	2408-L	2408-XL	2408-LR	2408-XLR
10	2410-XK	2410-K	2410-R	2410-L	2410-XL	2410-LR	2410-XLR
12	2412-XK	2412-K	2412-R	2412-L	2412-XL	2412-LR	2412-XLR
14	2414-XK	2414-K	2414-R	2414-L	2414-XL	2414-LR	2414-XLR
16	2416-XK	2416-K	2416-R	2416-L	2416-XL	2416-LR	2316-XLR

FOR COOLANT HOLE ADD SUFFIX CH
ORDER CODE - CH



ORDERING CODE FOR SOLID CARBIDE END MILLS AS PER ORDER

TOOL TYPE	FLUTES	DIAMETER	SHANK DIA	FLUTE LENGTH	OAL	CORNER CHAMFER	COATING
SCE	X	XX.XX	XX	XX	XX	YY.YY X YY	TIN TiCN TiAIN AITIN