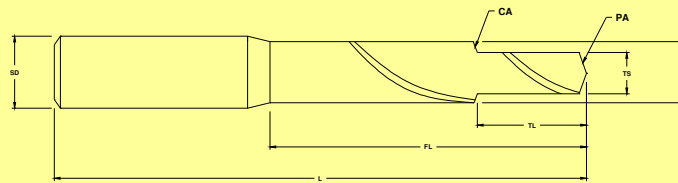


SOLID CARBIDE STEP DRILLS

SOLID CARBIDE STEP DRILLS FOR TAPPING HOLES

NOMENCLATURE:

SD: SHANK DIA L: TOTAL LENGTH OF DRILL FL: FLUTE LENGTH TL: TAPPING LENGTH
TS: TAP SPECIFICATION PA: POINT ANGLE CA: CHAMFER ANGLE D: DRILL DIAMETER



SOLID CARBIDE MULTIPLE STEP DRILLS

NOMENCLATURE:

SD: SHANK DIA L: TOTAL LENGTH OF DRILL FL: FLUTE LENGTH

